Standard Welded

Anvil International is the only manufacturer where you can combine your import and U.S. Manufactured product requirements.

STANDARDS & SPECIFICATIONS

SPF Imported Steel Pipe Nipples (Standard Welded)									
Dimensional:	ASTM A733	Standard End Finish Tapered Pipe Thread (NPT)							
Material:	ASTM A53 Type F or Type E	Idpered Fipe Thread (NFT)							
Galvanizing:	Hot Dip Galvanizing*								
Threading:**	ASME B 1.20.1								

^{*}Galvanized nipples are manufactured from pipe coated on the inside and outside by hot dip process.

- Ends are cut square to the central axis. All burrs on the inside are removed. The ends of the pipe nipples are chamfered on the outside at an angle of 35° +/-10° to the central axis.
- Pipe nipples are threaded on both ends with standard NPT tapered threads. Threads are right hand on both ends.

Also available:

- Ready Cut Pipe, Standard Schd. 40 (black and galvanized) Pipe Size: 1/2", 3/4", 1", 11/4", 11/2", 2" Pipe Length: 8", 24", 30", 48", 60", 72"
- "66" Packs, Standard Schd. 40 (black and galvanized) Nipple Size: 1/2", 3/4", 1", 11/4", 11/2", 2"
- Single Run Nipple Packs (black and galvanized) Pipe Size: 1/2", 3/4", 1, 11/4", 11/2", 2"

Pipe Size	Pipe O.D.	Length Close	Pipe Nipple Lengths (Black and galvanized)															
(in.)	(in.)	(in.)																
1/8	.405	3/4	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
1/4	.540	7/8	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
3/8	.675	1	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
1/2	.840	1 1/8	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
3/4	1.050	1 ³ / ₈	1 1/2	2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
1	1.315	1 1/2		2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
1 1/4	1.660	1 ⁵ /8		2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
1 1/2	1.900	1 3/4		2	2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
2	2.375	2			2 1/2	3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
2 1/2	2.875	2 1/2				3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
3	3.500	2 5/8				3	3 1/2	4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
4	4.500	2 7/8						4	4 1/2	5	5 1/2	6	7	8	9	10	11	12
6	6.625	3 1/8						4	4 1/2	5	5 1/2	6	7	8	9	10	11	12



www.anvilintl.com

^{**}British Standard threading per BS 21 available upon request.